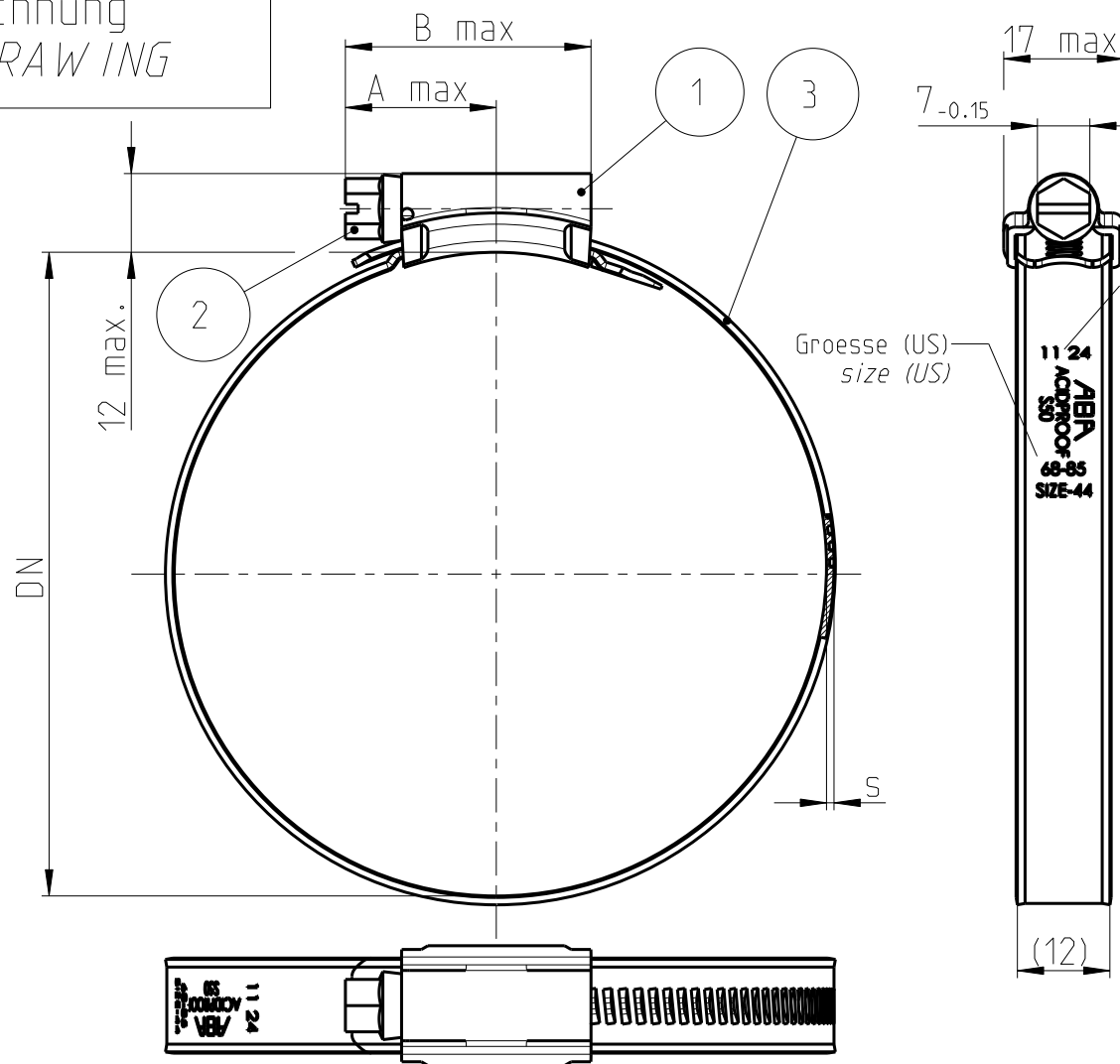


Angebotszeichnung
QUOTATION DRAWING



| Teil-Nr. ITEM-NO. | Stueck QTY. | Benennung PART - NAME | Werkstoff MATERIAL | Oberflaeche SURFACE |
|----------------------|----------------|---|-----------------------|------------------------|
| 1 | 1 | ABA ORIGINAL Gehaeuse 12 ABA ORIGINAL housing 12 | 1.4404/SS2343 | - |
| 2 | 1 | ABA ORIGINAL Schraube 12 ABA ORIGINAL screw 12 | 1.4578/1.4404/SS2343 | Rocol |
| 3 | 1 | ABA ORIGINAL Band 12 ABA ORIGINAL band 12 | 1.4404/SS2343 | - |

break torque

from 15-24 to 26-38 = min. 6 Nm
from 32-44 to 50-65 = min. 7 Nm
from 58-75 to 277-307 = min. 8 Nm

idle torque max. 1 Nm

recommended tightening torque

up to 26-38 = 4 +1 Nm
from 32-44 = 5 +1 Nm

recommended tightening speed

max. 350 1/min

Bruchmoment

von 15-24 bis 26-38 = min. 6 Nm
von 32-44 bis 50-65 = min. 7 Nm
von 58-75 bis 277-307 = min. 8 Nm

Leerlaufdrehmoment max. 1 Nm

Empfohlenes Andrehmoment

bis 26-38 = 4 +1 Nm
von 32-44 = 5 +1 Nm

Empfohlene Einschraubgeschwindigkeit max. 350 1/min

| Benennung PART-NAME | Teilenummer PART-NUMBER | Klemmbereich CLAMPING SIZE | A max. | B max. | s | Antiefer- \varnothing DN+2/-1 SHIPPING- \varnothing DN+2/-1 |
|--------------------------------|----------------------------|-------------------------------|--------|--------|-----|--|
| ABA ORIGINAL 15-24/12 C7 S50 | 0813 0034 020 | 15-24 | 16.0 | 23.0 | 0.8 | 25 |
| ABA ORIGINAL 19-28/12 C7 S50 | 0813 0034 024 | 19-28 | 17.0 | 25.0 | 0.8 | 29 |
| ABA ORIGINAL 22-32/12 C7 S50 | 0813 0034 027 | 22-32 | 18.0 | 27.0 | 0.8 | 33 |
| ABA ORIGINAL 26-38/12 C7 S50 | 0813 0034 032 | 26-38 | 18.0 | 27.0 | 0.8 | 39 |
| ABA ORIGINAL 32-44/12 C7 S50 | 0813 0034 038 | 32-44 | 20.0 | 31.0 | 0.8 | 45 |
| ABA ORIGINAL 38-50/12 C7 S50 | 0813 0034 044 | 38-50 | 20.0 | 31.0 | 0.8 | 51 |
| ABA ORIGINAL 44-56/12 C7 S50 | 0813 0034 050 | 44-56 | 20.0 | 31.0 | 0.8 | 57 |
| ABA ORIGINAL 50-65/12 C7 S50 | 0813 0034 058 | 50-65 | 21.0 | 34.0 | 0.8 | 66 |
| ABA ORIGINAL 58-75/12 C7 S50 | 0813 0034 067 | 58-75 | 21.0 | 34.0 | 0.8 | 76 |
| ABA ORIGINAL 68-85/12 C7 S50 | 0813 0034 077 | 68-85 | 21.0 | 34.0 | 0.8 | 86 |
| ABA ORIGINAL 77-95/12 C7 S50 | 0813 0034 086 | 77-95 | 21.0 | 34.0 | 0.8 | 96 |
| ABA ORIGINAL 87-112/12 C7 S50 | 0813 0034 100 | 87-112 | 21.0 | 34.0 | 0.8 | 113 |
| ABA ORIGINAL 104-138/12 C7 S50 | 0813 0034 121 | 104-138 | 21.0 | 34.0 | 0.8 | 139 |
| ABA ORIGINAL 130-165/12 C7 S50 | 0813 0034 148 | 130-165 | 21.0 | 34.0 | 0.8 | 166 |
| ABA ORIGINAL 150-180/12 C7 S50 | 0813 0034 165 | 150-180 | 21.0 | 34.0 | 0.8 | 181 |
| ABA ORIGINAL 175-205/12 C7 S50 | 0813 0034 190 | 175-205 | 21.0 | 34.0 | 0.8 | 206 |
| ABA ORIGINAL 200-231/12 C7 S50 | 0813 0034 216 | 200-231 | 21.0 | 34.0 | 0.8 | 232 |
| ABA ORIGINAL 226-256/12 C7 S50 | 0813 0034 241 | 226-256 | 21.0 | 34.0 | 0.8 | 257 |
| ABA ORIGINAL 251-282/12 C7 S50 | 0813 0034 267 | 251-282 | 21.0 | 34.0 | 0.8 | 283 |
| ABA ORIGINAL 277-307/12 C7 S50 | 0813 0034 292 | 277-307 | 21.0 | 34.0 | 0.8 | 308 |

| INDEX Teil PART | Zeichg DWG | Anz. QTY. | Aenderung DESCRIPTION | Aend.Nr. CHANGE-NO. | Datum DATE | Bearb. DRAWN | Gepr. CHECKED |
|---|---------------|----------------------------|--|--|---------------|---|------------------|
| - | - | - | - | - | - | - | - |
| - | - | - | - | - | - | - | - |
| - | B | - | Alternative material 1.4578 added to screw | 01-610916 | 2013-03-26 | Breideband | Svensson |
| - | A | - | 1.4404 and Rocol added to screw | - | 2011-09-08 | TS/IC | Hagmo |
| Allgemeintoleranz: GENERAL TOLERANCE: | | | | Form- und Lagetoleranz: FORM AND POS. TOL.: | | Abmass fuer Winkel: DEVIATION FOR ANGLE: | |
| DIN 6930-m | | | | DIN ISO 2768-K | | - | |
| Gewicht / WEIGHT: errechnet CALCULATED | | | | gewogen actual | | Volumen: VOLUME: | |
| - | | | | - | | - cm ³ | |
| Projektions-Methode 1 1st ANGLE PROJECTION DIN ISO 128-30 | | | | PART NAME: ABA ORIGINAL TYPE SMS S50/C7 W5 | | | |
| Material: see parts list | | | | - | | | |
| Material-No.: see parts list | | | | - | | | |
| Oberflaeche: see parts list | | | | - | | | |
| SURF. QUAL.: - | | | | - | | | |
| NORMA-Patentnummer: PATENT NUMBER: | | Massstab: SCALE: 1:1 | | Datum/DATE | | Name/NAME | |
| - | | - | | 2011-07-01 | | SW /IC | |
| - | | - | | 2011-07-08 | | Hagmo | |
| - | | - | | - | | - | |
| Bandlaenge: LENGTH OF BAND: | | | | Schutzvermerk nach ISO 16016 beachten CONSIDER AFTER PROTECTION NOTICE ISO 16016 | | | |
| - | | | | - | | | |
| ZNE: - | | | | - | | | |
| Ursprung/Anfrage: ENQUIRY-No.: | | | | NORMA Germany GmbH Postfach 1149 • 63461 Maintal © COPYRIGHT BY NORMA Group | | | |
| 9900020543-001 | | | | DRAWING-NAME: 08130034000_Q | | | |
| Kunde/CUSTOMER: | | | | DIN A | | SHEET: SHEETS | |
| - | | | | 3 | | 1 1 | |
| Zeichnungs-Nr./DRAWING-NO.: | | | | INDEX PART DWG | | TYPE | |
| 0813 0034 000 | | | | - | | B Q | |
| SUB.F.: - | | | | SUB.FROM: - | | | |
| CAD-SYSTEM Pro/Engineer | | | | MODEL-NAME: 08130034000 | | | |
| - | | | | MODEL-TYP: ASSEM | | | |